CHAPTER

One of the advantages of SpatialAnalyzer is that development occurs at a brisk pace. New feature requests, bug fixes, and changes are implemented quickly, giving you the opportunity to start taking advantage of newly implemented features in a very short period of time.

2021.01

New SA Version Format

Starting in 2021 SA has moved to a new Version format:

<year>.<release #>.<build #>.<minor #>

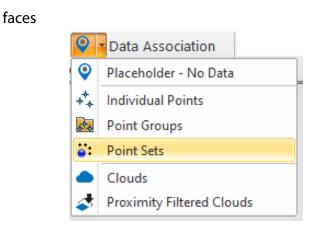
Where the *<year>* is still first as before (2021), the *<release #>* field presents a sequential release number during the *<year>....* This is no longer the month. The *<build #>* field is defined automatically a unique version control number, and the *<minor #>* field is reserved for minor changes (for example, hot fixes).

Inspection Improvements

Point Sets

Point Sets can now be used for geometry fit applications. This opens the door to directly using large point scans within SA for analysis that would otherwise slow down the application. Its also better than a point cloud because a point set includes the measurement details, the point names used and the instrument timestamp when available.

- Construct point sets from selected points
- Geometry fit and GR-Feature construction
- Queries/relationships between point sets and objects/surface



Circle from Circle Pattern

A circle can now be built directly from a pattern of circles without construction cardinal points first.

Point Line Plane	Circle Ellipse Slot Cylinder	Sphere Cone Paraboloid
	Sphere and Plane Intersection	
	Cylinder and Plane Intersection	F
	Two Cones Intersection	
	Cone and Cylinder Intersection	
	Cone and Plane Intersection	F
	From Multiple Circles	
6		

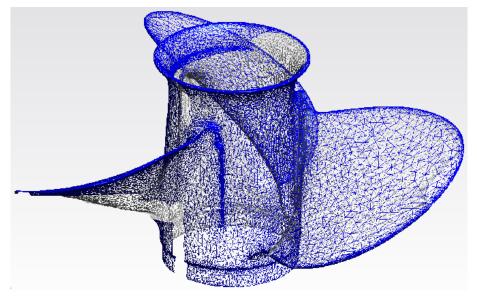
Align with Nominal

Measured Geometry can now be set to automatically align the origin and nominal axis with the nominal feature. This simple option eliminates the need to select Pin vs Hole when measuring cylindrical holes and provides greater clarity in reporting.

Cloud and Mesh Improvements

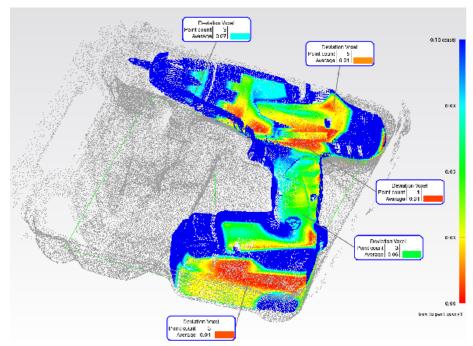
Wireframe Display

A wireframe display mode is now available for meshes. This can greatly facility mesh editing and inspection operations.



Cloud to Cloud Query

A new cloud to cloud query capability has been added to SA. This allows a user to directly compare clouds together without the need to build a mesh first. This operation builds a colorized cloud with the deviation values saved as voxel colors.



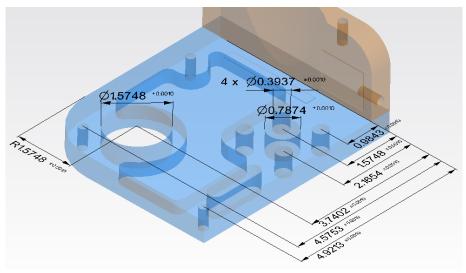
GD&T Enhancements

Annotations from GR-Features

Orientation and form checks can be added to GR features directly after measurement and a properly oriented nominal will be built for you automatically.

GD&T Dimension Lines

In this version dimension lines have been added to increase clarity in SA Annotation construction.



This includes a new right-click configuration tool used for diameter, radius, slot dimensions and distance between annotations allowing precise position of GD&T dimensions.

GD&T Controls - https://youtu.be/k87DL-8rGo8

GD&T Reporting Enhancements

Point Details table has been added for flatness checks.

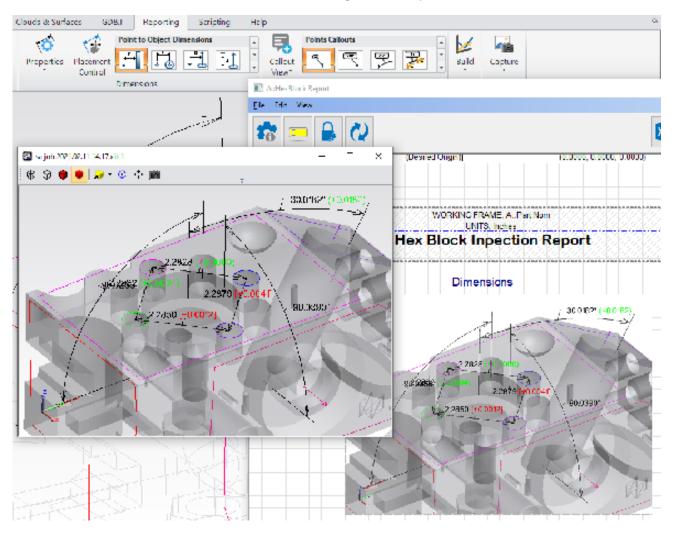
GD&T Feature Summary Tables now include divisions between datum to clarify the datums used when working with double letter datum

GDT Feature Check Summary					
Tolerance	Special Characters	High Tol	Low Tol	Datums	
0.2500				СК	
0.0100	0	+0.0060	-0.0040	AK B CK	
0.0080				AK B CK	
0.0040					

Reporting Improvements

Interactive Callout Images

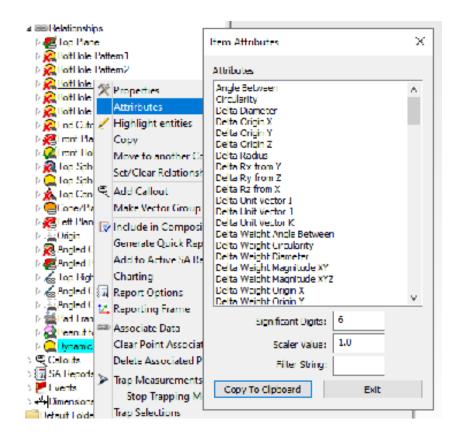
Callout images within SA Reports now offer direct access to layout and configuration controls though an Auxiliary Window. You can double click on the callout view in the report to open the edit window and change the view and layout as desired at any time. Doing so updates the callout image in the report.



Editing Callouts - https://youtu.be/Ac_xlk6R49A

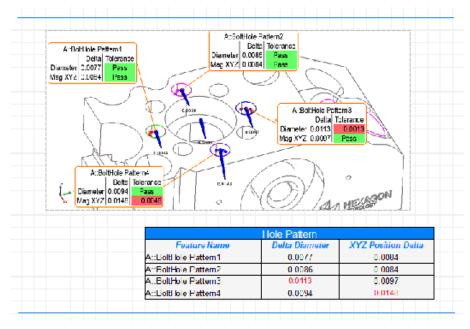
Report Attributes

Reporting Attributes are now directly available for GR-Features, GD&T Checks, Dimensions and Vectors. These dynamic tags can be copied and placed in a field or callout and will update as new measurements are acquired.



Dynamic Attribute Fields

Attributes can be added to any field in a report. These dynamic tags update as a feature is measured or evaluated, dramatically increasing the flexibility of report template construction with complete control to build custom tables.



Feature Attributes - https://youtu.be/d-Sg_pu9uUk

Math Equation Fields

In addition to having direct access to any attribute in a reporting field you can also includes these fields in a math equation to build fully customized reporting tables:

) ROA		\geq	Jew J		
	💷 Equatio	in Editor		×	
Bullfule Pale III Detta To	Equation Expression [Min(x1,x2,x1,x4)]				
f Dia D 0077 Pass Mag 0.0084 Pass	Equation Va	riables			
	variable	Method	value		
	x1	Attribute	A::BoltHole Pattern1::Relationship@Magnitude XY	Z#5*1.000000	
Hole Pattern Feature Siz	10	Attribute	Ac:Bolt Jole Pattern2::Relationship#Magnitude XY	7#6*1.000000	
		Attribute	A::BoltHole Pattern3::Relationship \$Magnitude XY	Z45*1.000000	
Feature Name Delta Diar A::BoltHole Pattem 1 0 007673	×4	Attribute	A::BoltHole Pattern4::Relationship@Magnitude XY	Z#5*1.000000	
A::Lotti ble Pattern2 0.008560	1	Result	Procesion 6	Halp	
AttBoltHole Pattern3 0.011294					
A::BoltHole Pattern4 0.009381	СК			Cancel	
Mox 0.011294		0.014824		_	
		0.010309			
Average 0.009227					
Min 0 007673		0 008351			

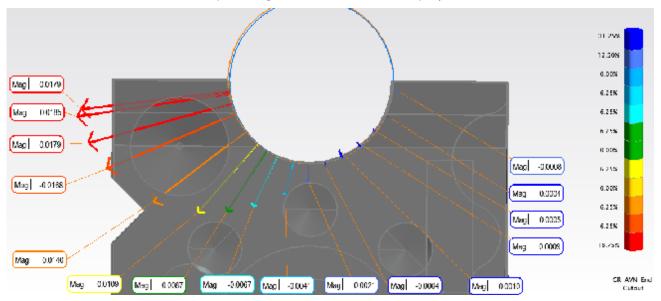
A comprehensive selection of math operations are available.

Text callouts with tags

Feature attributes can now be added in-line as part of a text callout.

Vector Border Color in Callouts

The border of a vector callout can now display the vector color corresponding to the deviation it displays.



Instrument Updates

Laser Trackers	
	Added support for the updated Faro 6prove which offers dynamic tip exchange capabilities. This comes with a new Faro JRE version 5.1.9.4 available on our website.
Total Stations	
	Added new interface for the Leica TS09 Total Station and basic mea- surement operations.
MP Updates	

- Instrument Operational Check. A new check was added to change face in Total Stations "ReverseFace"
- Get i-th Vector From Vector Name Ref List. added output argument "Vector Color"

New MP Commands

- Convert RGB Values to Integer. Allows a user to access the integer values in an RGB color.
- Convert Integer Values to RGB. Allows a user to build an RGB color for integer values.
- Construct B-Splines From Surfaces. Builds b-splines from the list of selected surfaces.
- Set Measurement Auxiliary Data. Provides a means to add auxiliary data to a measurement.
- **Collimation.** Allows you to perform any of the options available under Instrument>Collimation.
- Export PTX Point Clouds. Provides the ability to export a point cloud using a ptx format with color or intensity information included.
- **Trim Log File.** Provides a means to trim the log file to a given length, which can be helpful in debugging a script.